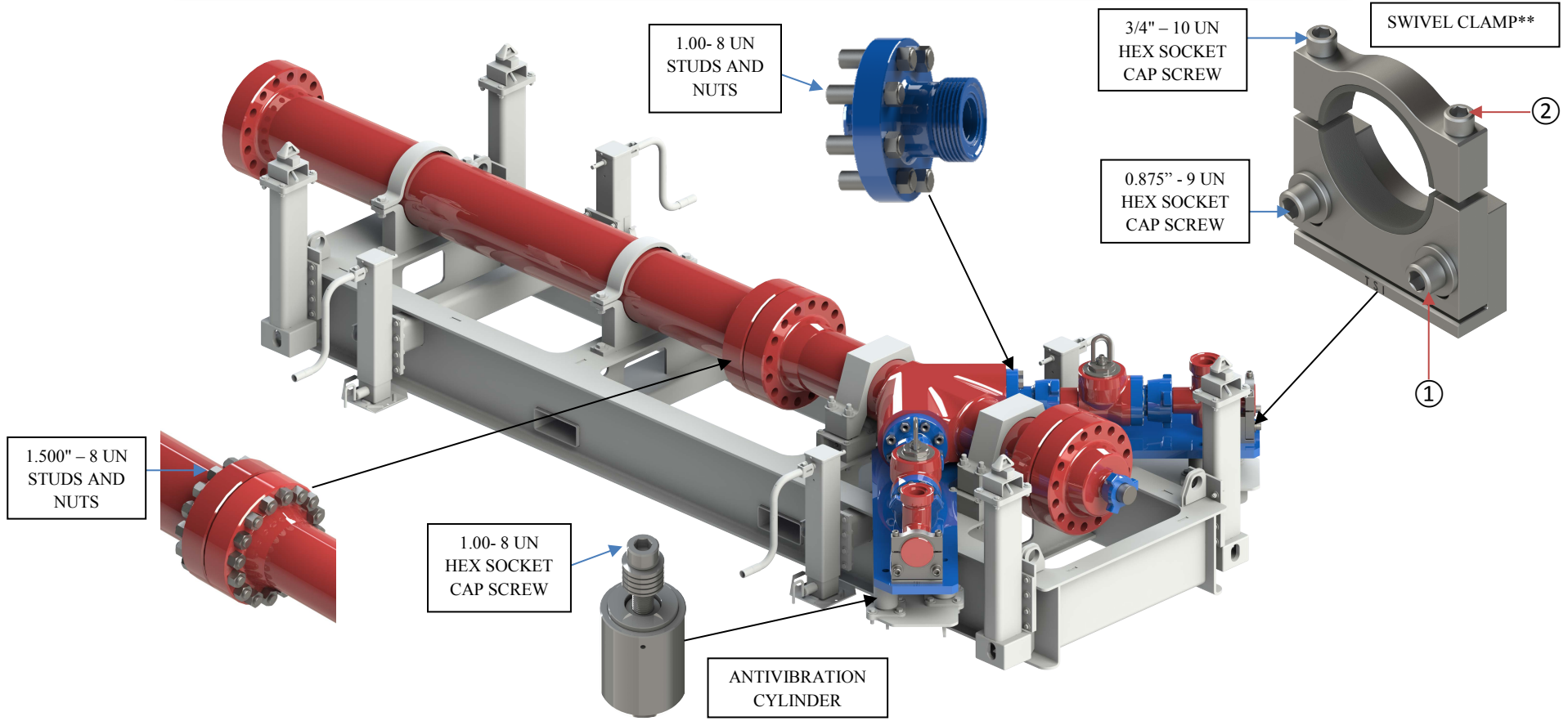


EWS SKID MANIFOLD TORQUE SPECS



HEX SOCKET CAP SCREWS	TORQUE (ft*lb ^f)
3/4" - 10 UN	225
7/8" - 9 UN	319
1.00" - 8 UN	474*

API STUDS AND NUTS	TORQUE (ft*lb ^f)
1.00" - 8 UN STUDS AND HEX NUTS	474
1.500" - 8 UN STUDS AND HEX NUTS	1600

NOTE: *APPLY 474 ft*lb^f OR TIGHT DOWN UNTIL ALL SPRINGS WASHER ARE FLATTEN

NOTE: ** Hand tighten 2 socket cap screws (①). Then tight down 2 socket cap screws (②) to align centerline. Now tighten the 2 socket cap screws (①). See chart for torque value.